

User Guide for

FEBFL7733A_L52U050A Evaluation Board

50 W LED Driver with Ultra-Wide Output Voltage Range at Universal Line

Featured Fairchild Product: FL7733A

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This user guide supports the evaluation kit for the FL7733A. It should be used in conjunction with the FL7733A datasheet as well as Fairchild's application notes and technical support team. Please visit Fairchild's website at www.fairchildsemi.com.

1. Introduction

This document describes a solution for an universal AC input voltage LED driver using the FL7733A Primary-Side Regulation (PSR) single-stage controller. The input voltage range is $90~V_{RMS} \sim 277~V_{RMS}$ and there is one DC output with a constant current of 1.0 A at 50 V. This document contains a general description of the FL7733A, the power supply solution specification, schematic, bill of materials, and typical operating characteristics.

1.1. General Description of FL7733A

The FL7733A is an active Power Factor Correction (PFC) controller for use in single-stage flyback topology or buck-boost topology. Primary-side regulation and single-stage topology minimize cost by reducing external components such as the input bulk capacitor and secondary side feedback circuitry. To improve power factor and Total Harmonic Distortion (THD), constant on-time control is utilized with an internal error amplifier and a low bandwidth compensator. Precise constant-current control provides accurate output current, independent of input voltage and output voltage. Operating frequency is proportionally changed by the output voltage to guarantee Discontinuous Current Mode (DCM) operation, resulting in high efficiency and simple designs. The FL7733A also provides open-LED, short-LED, and over-temperature protection functions.

1.2. Controller Features

High Performance

- Cost Effective Solution without requiring the use of an Input Bulk Capacitor and Secondary-Side Feedback Circuitry
- Power Factor Correction
- THD <10% over Universal Line Range
- CC Tolerance:
 - \circ < ±1% by Universal Line Voltage Variation
 - \circ < ±1% by 50% ~ 100% Load Voltage Variation
 - \circ < ±1% by ±20% Magnetizing Inductance Variation
- High-Voltage Startup with V_{DD} Regulation
- Adaptive Feedback Loop Control for Startup without Overshoot

High Reliability

- LED Short / Open Protection
- Output Diode Short Protection
- Sensing Resistor Short / Open Protection
- V_{DD} Over-Voltage Protection (OVP)
- V_{DD} Under-Voltage Lockout (UVLO)
- Over-Temperature Protection (OTP)
- All Protections by Auto Restart
- Cycle-by-Cycle Current Limit
- Application Voltage Range: 80 V_{AC} ~ 308 V_{AC}



1.3. Controller Internal Block Diagram

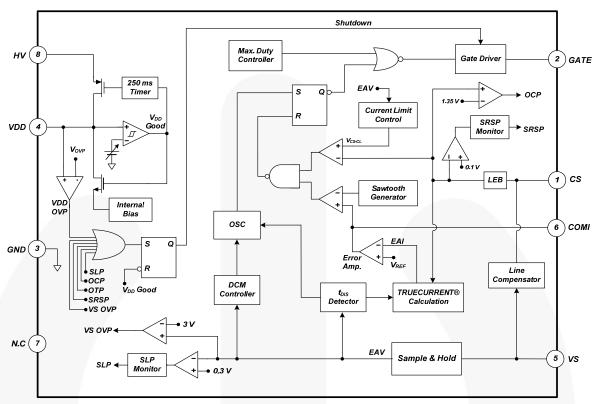


Figure 1. Block Diagram of the FL7733A



2. Evaluation Board Specifications

Table 1. Specifications for LED Lighting Load

D	escription	Symbol	Value	Comments
		V _{IN.MIN}	90 V _{AC}	Minimum AC Input Voltage
Imm. ut	Voltage	V _{IN.MAX}	277 V _{AC}	Maximum AC Input Voltage
Input		V _{IN.NOMINAL}	120 V / 230 V	Nominal AC Input Voltage
ĺ	Frequency	f _{IN}	60 Hz / 50 Hz	Line Frequency
		V _{OUT.MIN}	7 V	Minimum Output Voltage
	Voltage	V _{OUT.MAX}	55 V	Maximum Output Voltage
Output		V _{OUT.NOMINAL}	50 V	Nominal Output Voltage
Output		I _{OUT.NOMINAL}	1.0 A	Nominal Output Current
	Current	CC Dovistion	< ±0.85%	Line Input Voltage Change: 90~277 V _{AC}
		CC Deviation	< ±1.75%	Output Voltage Change: 7~55 V
	Efficiency		87.56%	Efficiency at 90 V _{AC} Input Voltage
			88.96%	Efficiency at 120 V _{AC} Input Voltage
			89.49%	Efficiency at 140 V _{AC} Input Voltage
			90.13% Efficiency at 180 V _{AC} Input Vol	
		Eff _{230VAC}	90.31%	Efficiency at 230 V _{AC} Input Voltage
		Eff _{277VAC}	90.26%	Efficiency at 277 V _{AC} Input Voltage
		PF /THD _{90VAC}	0.997 / 3.36%	PF/THD at 90 V _{AC} Input Voltage
		PF / THD _{120VAC}	0.992 / 3.55%	PF/THD at 120 V _{AC} Input Voltage
	PF / THD	PF / THD _{140VAC}	0.987 / 3.60%	PF/THD at 140 V _{AC} Input Voltage
	PF/IND	PF / THD _{180VAC}	0.975 / 4.44%	PF/THD at 180 V _{AC} Input Voltage
		PF / THD _{230VAC}	0.944 / 5.36%	PF/THD at 230 V _{AC} Input Voltage
			0.902 / 6.88%	PF/THD at 277 V _{AC} Input Voltage
	FL7733A		57.9°C	Open-Frame Condition (T _A = 25°C) FL7733A Temperature
Temperature	Primary MOSFET	T _{MOSFET}	66.1°C	Primary MOSFET Temperature
	Secondary Diode	T _{DIODE}	65.2°C	Secondary Diode Temperature
	Bridge Diode	T _{BRG-DIODE}	60.1°C	Bridge Diode Temperature

All data of the evaluation board measured with the board was enclosed in a case and external temperature around $T_A\!\!=\!\!25^\circ C.$



3. Evaluation Board Photographs

Dimensions: 168 mm (L) x 35 mm (W) x 25 mm (H)



Figure 2. Top View



Figure 3. Bottom View



Figure 4. Side View



4. Evaluation Board Printed Circuit Board (PCB)

Unit: mm

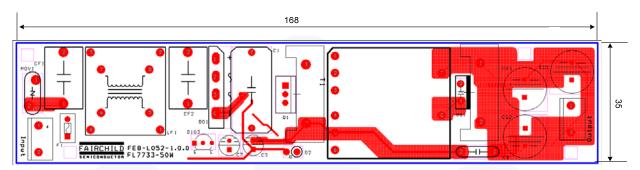


Figure 5. Top Pattern

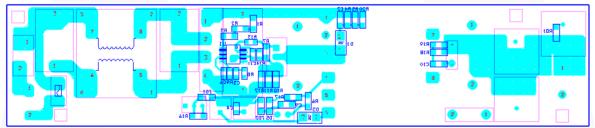


Figure 6. Bottom Patte



5. Evaluation Board Schematic

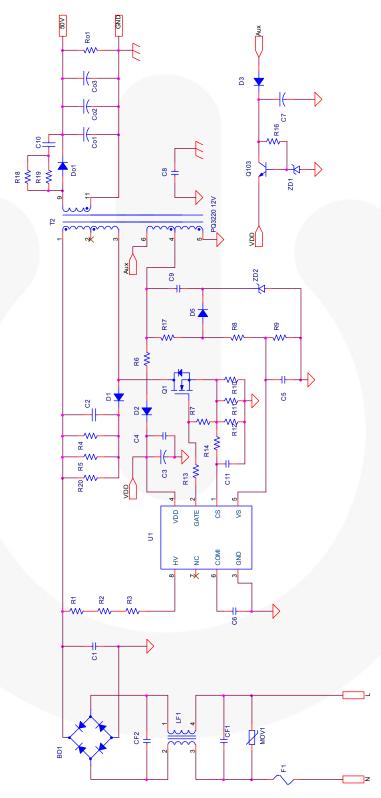


Figure 7. Schematic



6. Evaluation Board Bill of Materials

Item No.	Part Reference	Part Number	Qty.	Description	Manufacturer
1	BD1	G3SBA60	1	4 A / 600 V, Bridge Diode	Vishay
2	CF1	MPX AC275 V 474K	1	470 nF / 275 V _{AC} , X-Capacitor	Carli
3	CF2	MPX AC275 V 224K	1	220 nF / 275 V _{AC} , X-Capacitor	Carli
4	Co1, Co2, Co3	KMG 470 µF / 63 V	3	470 μF / 63 V, Electrolytic Capacitor	Samyoung
5	C1	MPE 630 V 334K	1	330 nF / 630 V, MPE film Capacitor	Sungho
6	C2	C1206C103KDRACTU	1	10 nF / 630 V, SMD Capacitor 1206	Kemet
7	C3	KMG 10 μF / 35 V	1	10 μF / 35 V, Electrolytic Capacitor	Samyoung
8	C4	C0805C104K5RACTU	1	100 nF / 50 V, SMD Capacitor 2012	Kemet
9	C5	C0805C519C3GACTU	1	5.1 pF / 25 V, SMD Capacitor 2012	Kemet
10	C6	C0805C225K4RACTU	1	2.2 µF / 16 V, SMD Capacitor 2012	Kemet
11	C7	KMG 1 µF / 100 V	1	1 μF / 100 V, Electrolytic Capacitor	Samyoung
12	C8	SCFz2E472M10BW	1	4.7 nF / 250 V, Y-Capacitor	Samwha
13	C9	C1206C331KCRACTU	1	330 pF / 500 V, SMD Capacitor 1206	Kemet
14	C10	C1206C221KCRACTU	1	220 pF / 500 V, SMD Capacitor 0805	Kemet
15	C11	C0805C101C3GACTU	1	100 pF / 25 V, SMD Capacitor 0805	Kemet
16	Do1	FFPF08H60S	1	600 V / 8 A, Hyperfast Rectifier	Fairchild Semiconductor
17	D1, D3	RS1M	2	1000 V / 1 A, Ultra-Fast Recovery Diode	Fairchild Semiconductor
18	D2	1N4003	1	200 V / 1 A, General Purpose Rectifier	Fairchild Semiconductor
19	D5	LL4148	1	100 V / 0.2 A, Small Signal Diode	Fairchild Semiconductor
20	F1	250 V / 2 A	1	250 V / 2 A, Fuse	Bussmann
21	LF1	B82733F	1	40 mH Common Inductor	EPCOS
22	MOV1	SVC471D-10A	1	Metal Oxide Varistor	Samwha
23	Q1	FCPF400N80Z	1	800 V / 400 mΩ, N-Channel MOSFET	Fairchild Semiconductor
24	Q103	KSP42	1	High Voltage Transistor	Fairchild Semiconductor
25	Ro1	RC1206JR-0727KL	1	27 kΩ, SMD Resistor 1206	Yageo
26	R1, R7	RC1206JR-0710KL	2	10 kΩ, SMD Resistor 1206	Yageo
27	R2, R3	RC1206JR-0715KL	2	15 kΩ, SMD Resistor 1206	Yageo
28	R4, R5, R20	RC1206JR-07100KL	3	100 kΩ, SMD Resistor 1206	Yageo
29	R6	RC1206JR-0710RL	1	10 Ω, SMD Resistor 1206	Yageo
30	R8	RC0805JR-07160KL	1	160 kΩ, SMD Resistor 0805	Yageo
31	R9	RC0805JR-0751KL	1	51 kΩ, SMD Resistor 0805	Yageo
32	R10	RC1206JR-070R2L	1	0.2 Ω, SMD Resistor 1206	Yageo
33	R11, R12	RC1206JR-073RL	2	3 Ω, SMD Resistor 1206	Yageo
34	R13	RC0805JR-0710RL	1	10 Ω, SMD Resistor 0805	Yageo
35	R14	RC0805JR-07510RL	1	510 Ω, SMD Resistor 0805	Yageo



Item No.	Part Reference	Part Number	Qty.	Description	Manufacturer
36	R16	RC1206JR-0730KL	1	30 kΩ, SMD Resistor 1206	Yageo
37	R17	RC1206JR-071K2L	1	1.2 kΩ, SMD Resistor 1206	Yageo
38	R18, R19	RC1206JR-0730RL	2	30 Ω, SMD Resistor 1206	Yageo
39	T1	PQ3220	1	PQ Core, 12-Pin Transformer	TDK
40	U1	FL7733A	1	Main PSR Controller	Fairchild Semiconductor
41	ZD1	MM5Z15V	1	15 V Zener Diode	Fairchild Semiconductor
42	ZD2	MM5Z10V	1	10 V Zener Diode	Fairchild Semiconductor



7. Transformer Design

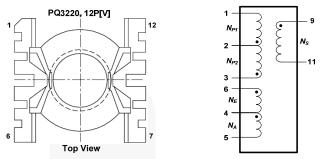


Figure 8. Transformer PQ3220's Bobbin Structure and Pin Configuration

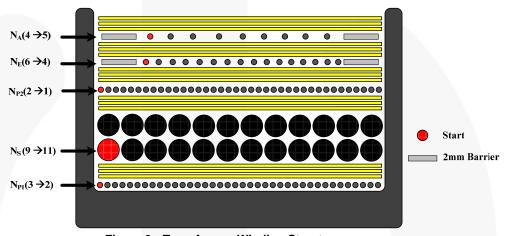


Figure 9. Transformer Winding Structure

Table 2. Winding Specifications

No	Winding	Pin(S → F)	Wire	Turns	Winding Method
1	N _{P1}	3 → 2	0.45 φ	17 Ts	Solenoid Winding
2		Insulation: I	Polyester Tape t	= 0.025 mm,	3-Layer
3	Ns	9 → 11	0.7φ (TIW)	19 Ts	Solenoid Winding
4	Insulation: Polyester Tape t = 0.025 mm, 3-Layer				
5	N _{P1}	2 → 1	0.45 φ	11 Ts	Solenoid Winding
	Insulation: Polyester Tape t = 0.025 mm, 3-Layer				3-Layer
6	N _E	6 → 4	0.25 φ	16 Ts	Solenoid Winding
7	Insulation: Polyester Tape t = 0.025 mm, 3-Layer				
8	N _A	4 → 5	0.25 φ	8 Ts	Solenoid Winding
9		Insulation: I	Polyester Tape t	= 0.025 mm,	3-Layer

Table 3. Electrical Characteristics

	Pin	Specifications	Remark
Inductance	1 – 3	160 μH ±10%	60 kHz, 1 V
Leakage	1 – 3	5 μH	60 kHz, 1 V, Short All Output Pins



8. Evaluation Board Performance

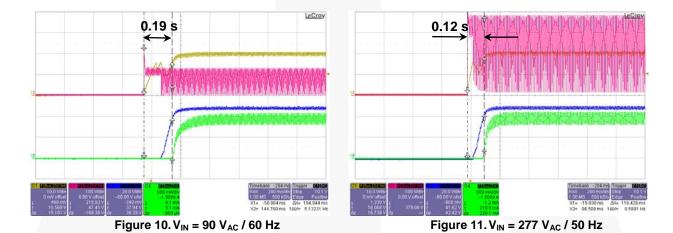
Table 4. Test Condition & Equipment List

Ambient Temperature	T _A = 25 °C			
	AC Power Source: PCR500L by Kikusui			
	Power Analyzer: PZ4000000 by Yokogawa			
	Electronic Load: PLZ303WH by KIKUSUI			
Test Equipment	Multi Meter: 2002 by KEITHLEY, 45 by FLUKE			
	Oscilloscope: 104Xi by LeCroy			
	Thermometer: Thermal CAM SC640 by FLIR SYSTEMS			
	LED: EHP-AX08EL/GT01H-P03 (3W) by Everlight			



8.1. Startup

Figure 10 and Figure 11 show the overall startup performance at rated output load. The output load current starts flowing after about 0.2 s and 0.1 s for input voltage 90 V_{AC} and 277 V_{AC} condition upon AC input power switch turns on; CH1: $V_{DD}\,(10~V~/~div)$, CH2: $V_{IN}\,(100~V~/~div)$, CH3: $V_{LED}\,(20~V~/~div)$, CH4: $I_{LED}\,(500~A~/~div)$, Time Scale: (100 ms /~div), Load: 2 parallel * 18 series-LEDs.





8.2. Operation Waveforms

Figure 12 to Figure 15 show AC input and output waveforms at rated output load. CH1: I_{IN} (1.00 A / div), CH2: V_{IN} (100 V / div), CH3: V_{LED} (20 V / div), CH4: I_{LED} (500 mA / div), Time Scale: (5 ms / div), Load: 2 parallel * 18 series-LEDs.

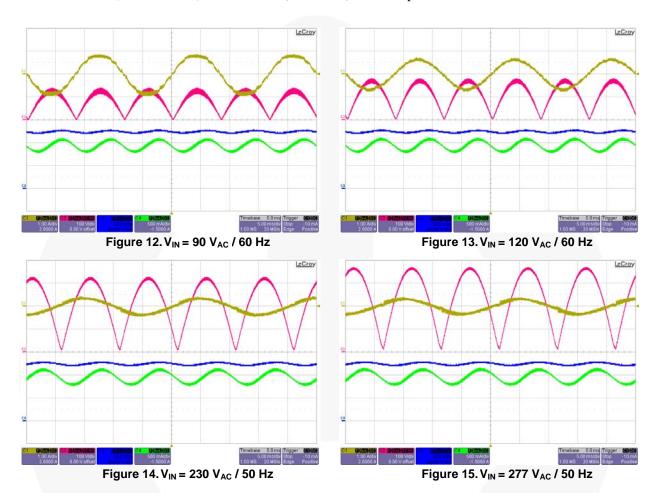
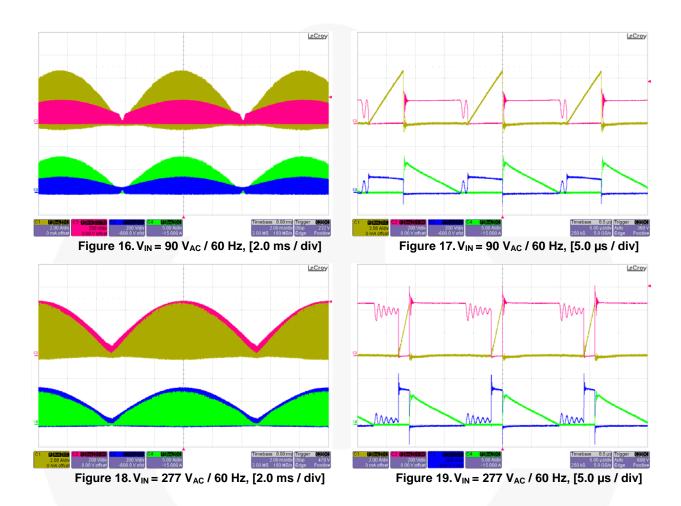




Figure 16 to Figure 19 show key waveforms of single-stage flyback converter operation for line voltage at rated output load. CH1: I_{DS} (2.00 A / div), CH2: V_{DS} (200 V / div), CH3: $V_{SEC\text{-Diode}}$ (200 V / div), CH4: $I_{SEC\text{-Diode}}$ (5.00 A / div), Load: 2 parallel * 18 series-LEDs.





8.3. Constant-Current Regulation

The output current deviation for wide output voltage ranges from 7 V to 55 V is less than ± 1.75 % at each line voltage. Line regulation at the output voltage (52 V) is also less than ± 0.85 %. The results were measured with E-load [CR Mode].

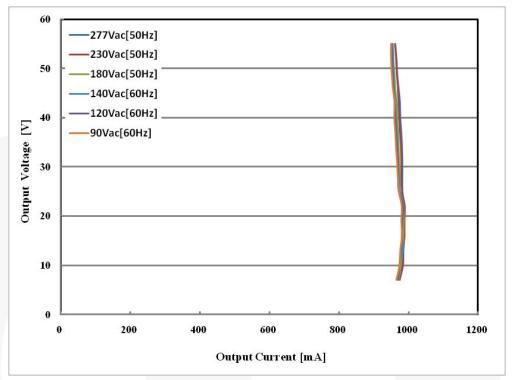


Figure 20. Constant-Current Regulation

Table 5. Constant-Current Regulation by Output Voltage Change (7 ~ 55 V)

Input Voltage	Min. Current [mA]	Max. Current [mA]	Tolerance
90 V _{AC} [60 Hz]	950	981	±1.61%
120 V _{AC} [60 Hz]	951	984	±1.71%
140 V _{AC} [60 Hz]	955	986	±1.60%
180 V _{AC} [50 Hz]	955	986	±1.60%
230 V _{AC} [50 Hz]	961	989	±1.44%
277 V _{AC} [50 Hz]	961	988	±1.39%

Table 6. Constant-Current Regulation by Line Voltage Change (90~277 V_{AC})

Output Voltage	90 V _{AC} [60 Hz]	120 V _{AC} [60 Hz]	140 V _{AC} [60 Hz]	180 V _{AC} [50 Hz]	230 V _{AC} [50 Hz]	277 V _{AC} [50 Hz]	Tolerance
55 V	950 mA	951 mA	957 mA	955 mA	961 mA	961 mA	±0.58%
52 V	950 mA	952 mA	957 mA	956 mA	964 mA	965 mA	±0.78%
46 V	955 mA	957 mA	963 mA	962 mA	969 mA	971 mA	±0.83%



V_s Circuits for Wide Output

The first consideration for R1, R2, and R3 selection is to set V_S to 2.45 V to ensure high-frequency operation at the rated output power.

The second consideration is V_S blanking. The output voltage is detected by auxiliary winding and a resistive divider connected to the VS pin, as shown in Figure 21. However, in a single-stage flyback converter without a DC link capacitor, auxiliary winding voltage cannot be clamped to reflected output voltage at low line voltage due to the small Lm current, which induces V_S voltage-sensing error. Frequency decreases rapidly at the zero-crossing point of line voltage, which can cause LED light flicker. To maintain constant frequency over the whole sinusoidal line voltage, V_S blanking disables V_S sampling at less than a particular line voltage $V_{IN.bnk}$ by sensing the auxiliary winding.

The third consideration is V_S level, which should be operated between 0.6 V and 3 V to avoid triggering SLP and V_S OVP in wide output application. V_S level can be maintained using additional V_S circuits, as shown in Figure 21.

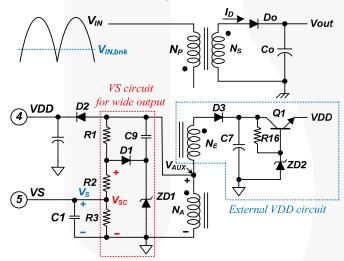


Figure 21. External Circuitry for System Operation in Wide Output Votage Ranges

Considering the maximum switching frequency up to 50% of maximum output voltage, Zener diode and R1, R2, and R3 are obtained as:

$$V_{ZD1} < (V_{DD.OVP} \times 0.5) - V_{F.D1}$$
 (1)

where V_{E,D1} is the forward voltage of D1 connected in series with Zener diode ZD1.

Considering Zener diode voltage regulation and its power rating, R1 can be selected to limit the Zener diode current I_{ZD1} to 10 mA maximum, such as:

$$R1 = \frac{(V_{DD-OVP} - V_{SC})}{10mA} = 1.2 \text{ k}\Omega$$
 (2)

where V_{SC} is voltage clamped by D1 and ZD1.

$$R2 = n_{AP} \times \frac{V_{IN.bnk}}{I_{VS.bnk}} - R1 \tag{3}$$

where $V_{IN,bnk}$ and $I_{VS,bnk}$ line voltage level and V_S current for V_S blanking, respectively.

$$R3 \ge \frac{R2 \times 2.45}{V_{SG} - 2.45} \tag{4}$$



Additional consideration in V_S circuits for wide output voltage range is t_{DIS} delay, which is caused by the voltage difference when the V_{AUX} across auxiliary winding is clamped to V_{SC} , as shown in Figure 22. This delay lasts until V_{AUX} is at the same level as V_{SC} and may affect constant output current regulation. It can be removed by capacitor C9 connected between auxiliary winding and cathode terminal of Zener diode ZD1. The V_{AUX} is divided into capacitor voltage V_{C3} and V_{ZD1} after the MOSFET gate is turned off. Then V_{C3} maintains its voltage without discharging while V_{ZD2} slowly decreases to V_{AUX} – V_{C3} as the output diode current I_D reaches zero. Therefore, V_S can follow V_{AUX} , as shown by the dotted line in Figure 22. C3 should be selected to the proper value depending on resonant frequency determined by the resonance between magnetizing inductance Lm and MOSFET's C_{OSS} . The 330 pF used in this application was selected by trial and error. Its value can be obtained as:

$$C9 = \frac{300 \text{ kHz}}{f} \cdot 330 \text{ pF} \tag{5}$$

where f_r is the resonance frequency determined by the resonance between C_{OSS} and $L_{\rm m}$.

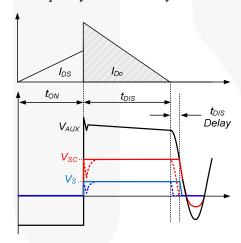


Figure 22. Waveforms in V_S Circuits

V_{DD} Circuit for Wide Output

FL7733A's V_{DD} operation range is 8.75 ~ 23 V and UVLO is triggered and shuts down switching if output voltage is lower than V_{OUT} - V_{UVLO} (8.75× N_S / N_A). Therefore, V_{DD} should be supplied properly without triggering UVLO across the wide output voltage range of 7 ~ 55 V. V_{DD} can be supplied by adding external winding N_E and V_{DD} circuits composed of voltage regulator, as shown in Figure 21. The N_E should be designed so V_{DD} can be supplied without triggering UVLO at minimum output voltage ($V_{min.OUT}$). Therefore, the external winding N_E can be determined as follows:

$$N_{E} > \frac{(8.75 + V_{CE,Q1} + V_{F,D3})}{(V_{F,Do} + V_{min,QUT})} \times N_{S} - N_{A}$$
(6)

where $V_{\text{CE},Q1}$ is Q1's collector-emitter saturation voltage, $V_{\text{F},D3}$ is D3's forward voltage, and $V_{\text{F},D0}$ is forward voltage of the output diode at minimum output voltage.



8.4. Short-/Open-LED Protections

Figure 23 to Figure 26 show the operating waveforms when the LED short protection is triggered and recovered. Once the LED short occurs, SCP is triggered and V_{DD} starts "Hiccup" Mode with JFET regulation times [250 ms]. This lasts until the fault condition is removed. Systems can restart automatically when the output load returns to normal condition. CH1: V_{DD} (10 V / div), CH2: V_{IN} (200 V / div), CH3: V_{GATE} (10 V / div), I_{OUT} (500 mA / div), Time Scale: (500 ms / div).

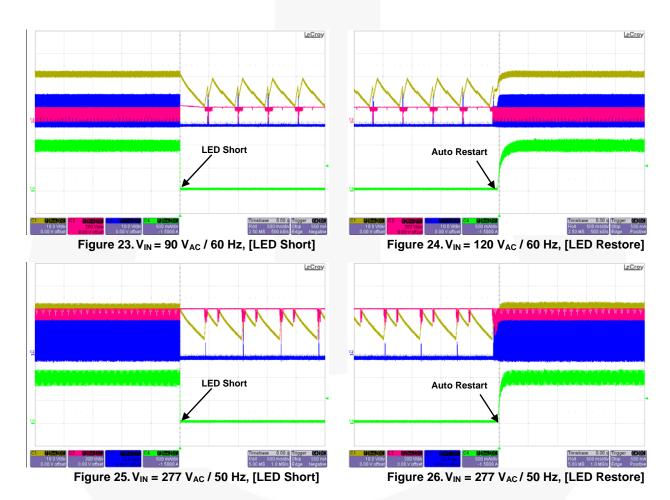
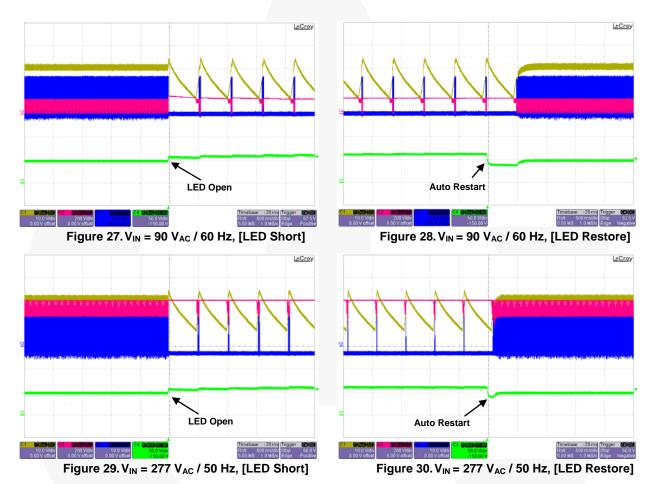




Figure 27 to Figure 30 show the operating waveforms when the LED open condition is triggered and recovered. Once the output goes open circuit, V_S OVP or V_{DD} OVP are triggered and V_{DD} starts Hiccup Mode with JFET regulation times [250 ms]. This lasts until the fault condition is eliminated. Systems can restart automatically when returned to normal condition. CH1: V_{DD} (10 V / div), CH2: V_{IN} (200 V / div), CH3: V_{GATE} (10 V / div), V_{OUT} (50 V / div), Time Scale: (500 ms / div).



Note:

1. When the LED load is re-connected after open-LED condition, the output capacitor is quickly discharged through the LED load and the inrush current by the discharge could destroy the LED load.



8.5. Efficiency

System efficiency is $87.56\% \sim 90.81\%$ over input voltages $90 \sim 277~V_{AC}$. The results were measured using actual rated LED loads 30 minutes after startup.

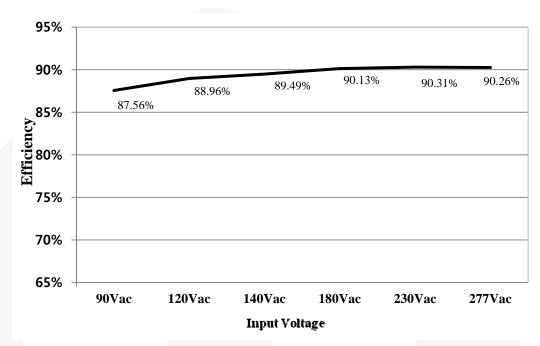


Figure 31. System Efficiency

Table 7. System Efficiency

Input Voltage	Input Power (W)	Output Current (A)	Output Voltage (V)	Output Power (W)	Efficiency (%)
90 V _{AC} [60 Hz]	53.68	0.952	49.40	47.00	87.56
120 V _{AC} [60 Hz]	53.18	0.955	49.52	47.31	88.96
140 V _{AC} [60 Hz]	53.05	0.958	49.57	47.47	89.49
180 V _{AC} [50 Hz]	54.43	0.963	50.95	49.06	90.13
230 V _{AC} [50 Hz]	54.66	0.969	50.94	49.36	90.31
277 V _{AC} [50 Hz]	54.78	0.974	50.78	49.44	90.26



8.6. Power Factor (PF) & Total Harmonic Distortion (THD)

The FL7733A evaluation board shows excellent THD performance: much less than 10%. The results were measured using actual rated LED loads 10 minutes after startup.

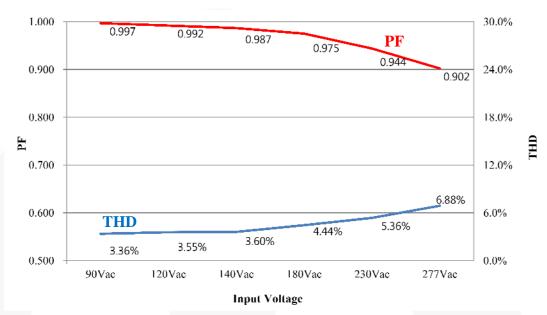


Figure 32. Power Factor & Total Harmonic Distortion

Table 8. Power Factor & Total Harmonic Distortion

Input Voltage	Output Current (A)	Output Voltage (V)	Power Factor	THD (%)
90 V _{AC} [60 Hz]	0.952	49.40	0.997	3.36
120 V _{AC} [60 Hz]	0.955	49.52	0.992	3.55
140 V _{AC} [60 Hz]	0.958	49.57	0.987	3.60
180 V _{AC} [50 Hz]	0.963	50.95	0.975	4.44
230 V _{AC} [50 Hz]	0.969	50.94	0.944	5.36
277 V _{AC} [50 Hz]	0.974	50.78	0.902	6.88



8.7. Harmonics

Figure 33 to Figure 36 show current harmonics measured using actual rated LED loads.

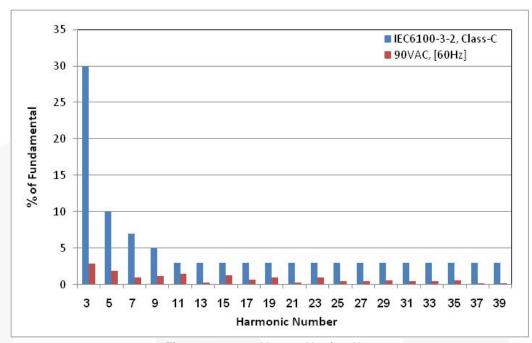


Figure 33. $V_{IN} = 90 V_{AC} / 60 Hz$

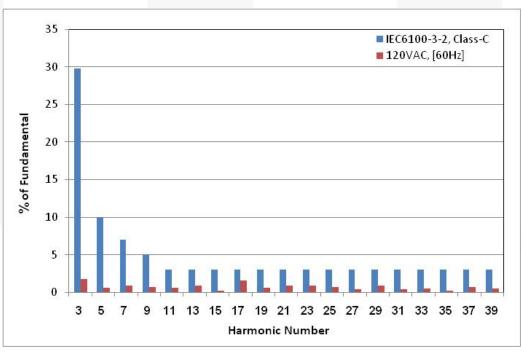


Figure 34. $V_{IN} = 120 V_{AC} / 60 Hz$



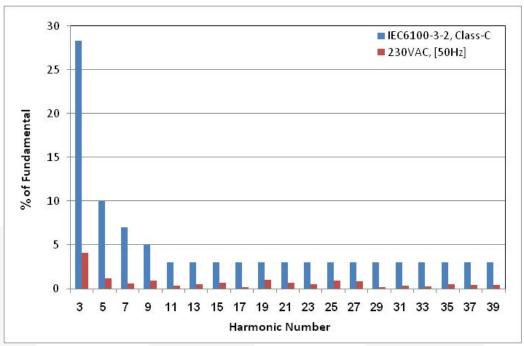


Figure 35. $V_{IN} = 230 V_{AC} / 50 Hz$

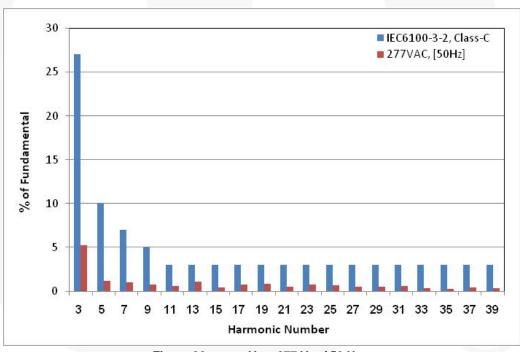


Figure 36. $V_{IN} = 277 V_{AC} / 50 Hz$



8.8. Operating Temperature

Temperatures on all components for this board are less than 68°C.

The results were measured using actual rated LED loads 60 minutes after startup.

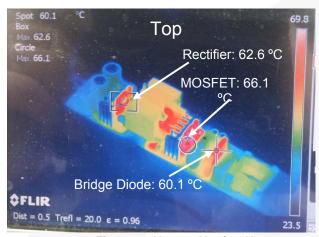


Figure 37. $V_{IN} = 90 V_{AC} / 60 Hz$

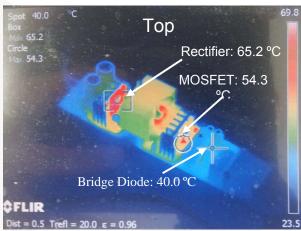


Figure 38. $V_{IN} = 277 V_{AC} / 50 Hz$

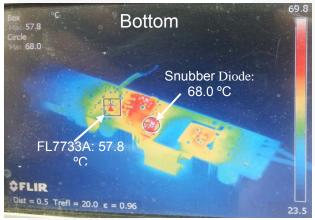


Figure 39. $V_{IN} = 90 V_{AC} / 60 Hz$

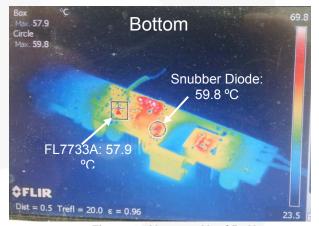


Figure 40. $V_{IN} = 277 V_{AC} / 50 Hz$

Note:

2. The IC temperature can be improved by the PCB layout.



8.9. Electromagnetic Interference (EMI)

All measurements were conducted in observance of EN55022 criteria.

The results were measured using actual rated LED loads 30 minutes after startup.

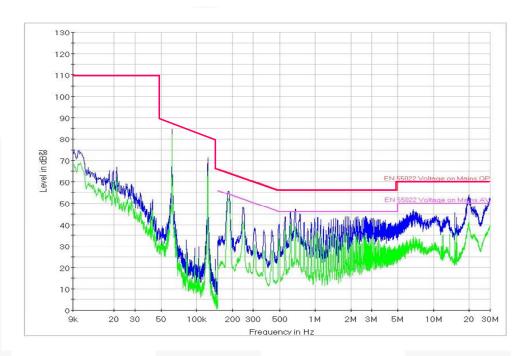


Figure 41. V_{IN} [220 V_{AC}, Neutral]

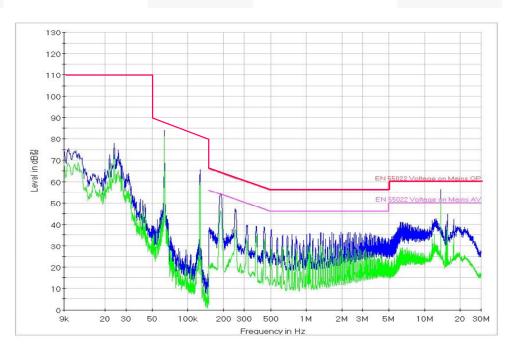


Figure 42. V_{IN} [110 V_{AC}, Live]



9. Revision History

Rev.	Date	Description
1.0	Sep. 2014	Initial Release

WARNING AND DISCLAIMER

Replace components on the Evaluation Board only with those parts shown on the parts list (or Bill of Materials) in the Users' Guide. Contact an authorized Fairchild representative with any questions.

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